CTA® - Central Tool Adjustment

Tube welding lines with the lowest set-up times

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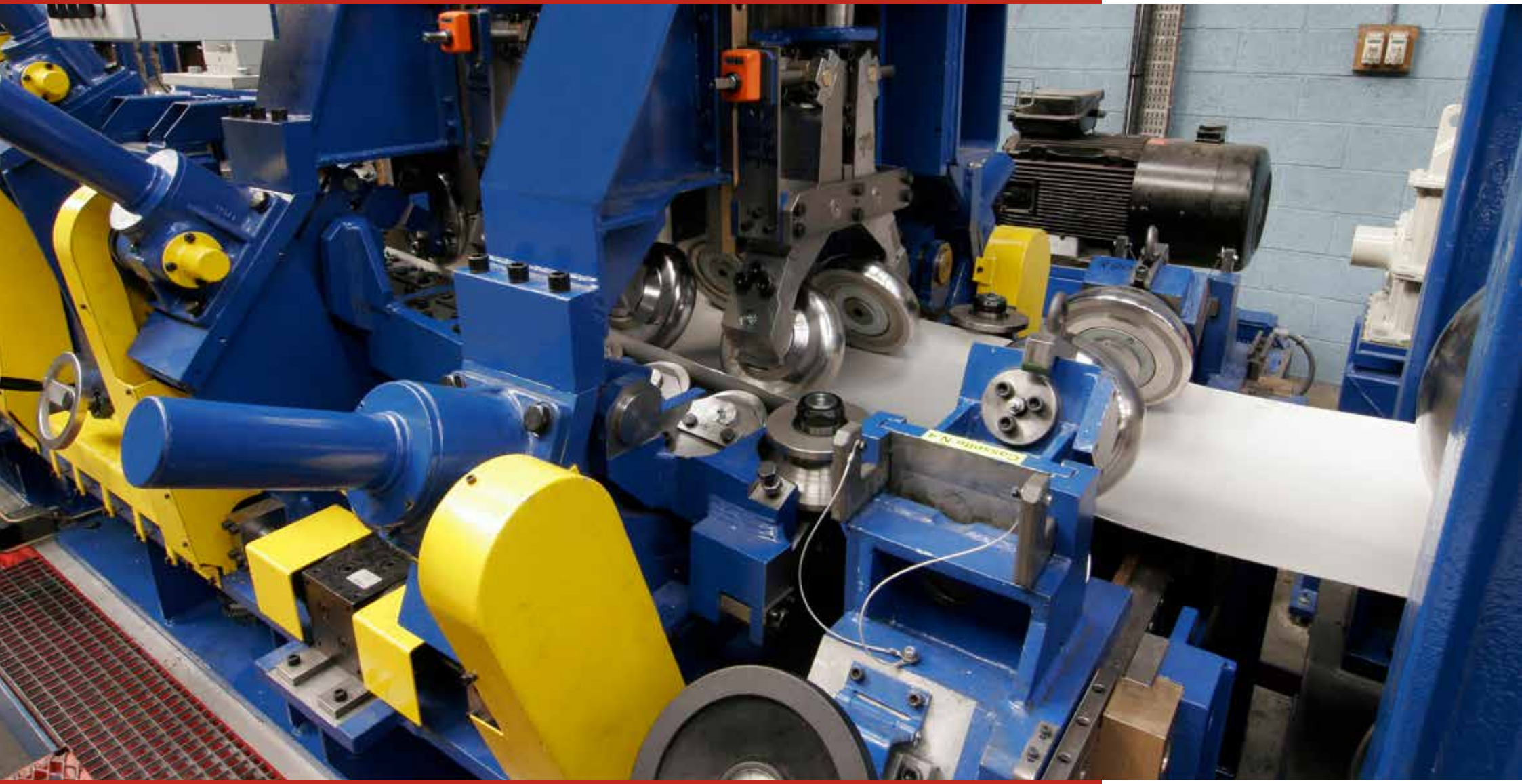

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LOWEST SET-UP TIMES

The combination of universal stands, adjustable roller systems and changing plates have achieved the shortest of setup times.

SMALL BATCHES

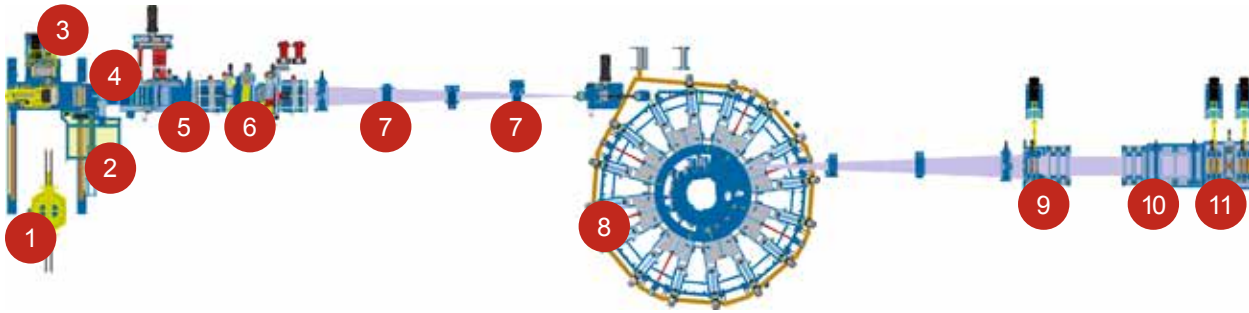
Due to the short setup times the change to new profiles is done very quickly. This makes small orders production profitable and reduces warehouse capacities.

VISUALIZATIION

The position of the adjustable rollers is saved in the recipe database, and and is called up at the push of a button for each new order.

Strip preparation

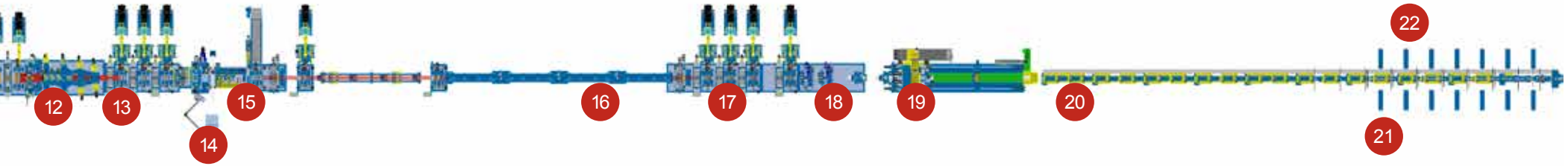
Universal breakdown



1. Turnstile
2. Coil car
3. Uncoiler
4. Strip feeder
5. Leveller
6. Strip end shear and end welder
7. Deflection stands
8. Accumulator
9. Pinch roller
10. Entry guide
11. Break down stands
12. CTA section
13. Fin pass stands
14. 5-roller welding table

CTA forming

CTA calibration



15. Outer scarfing device
16. Changing plate fin pass stands
17. Electric cabinets

	Ø [mm]	
Typ	**min**	**max**
RS 90 CTA	42,4	88,9
RS 127 CTA	48,3	127,0
RS 168 CTA	60,3	168,3
RS 220 CTA	76,1	219,1
RS 273 CTA	88,9	273,0
RS 323 CTA	114,3	323,9
RS 406 CTA	139,7	406,4

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MODERNIZATION

CTA components can be installed at any time on existing lines. All CTA components for forming and calibration are assembled on the interchangeable frame, ensuring rapid changes. This is your guarantee for highest flexibility levels.

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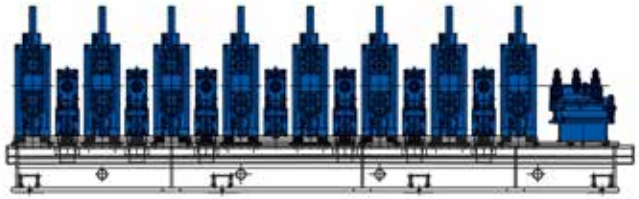
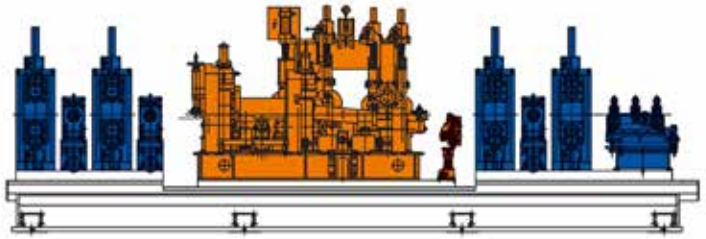
Interchangeable frame

Stacking unit



Conventional line



Upgrade with CTA components

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